

(19) World Intellectual Property Organization
International Bureau



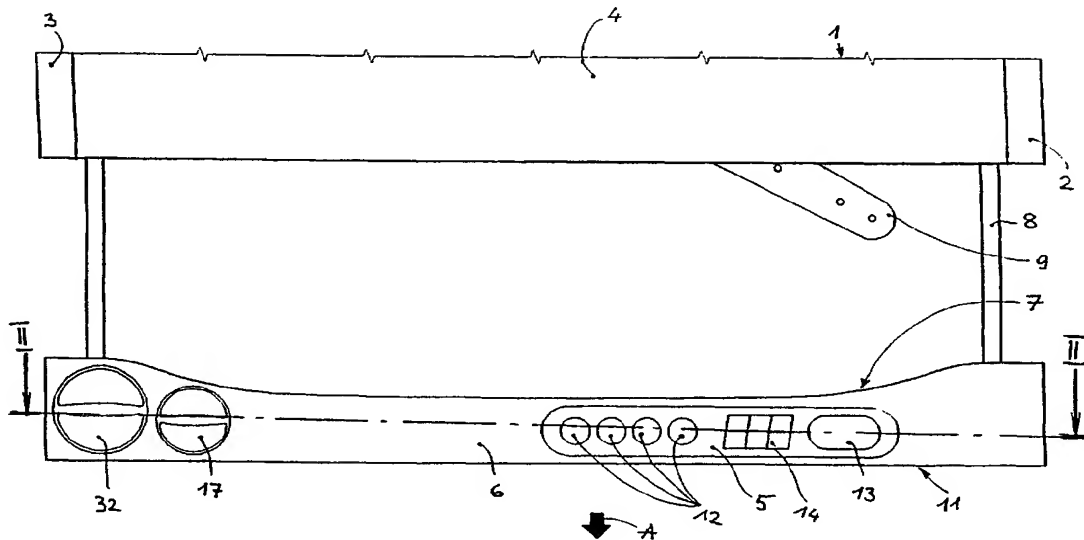
(43) International Publication Date
15 February 2001 (15.02.2001)

PCT

(10) International Publication Number
WO 01/10284 A1

- (51) International Patent Classification⁷: A47L 15/42, 15/46, 15/48
- (21) International Application Number: PCT/EP00/05650
- (22) International Filing Date: 20 June 2000 (20.06.2000)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
PN99A000064 5 August 1999 (05.08.1999) IT
- (71) Applicant (for all designated States except US): ELEC-
TROLUX ZANUSSI S.P.A. [IT/IT]; Via Giardini Catta-
neo, 3, I-33170 Pordenone (IT).
- (72) Inventor; and
(75) Inventor/Applicant (for US only): DURAZZANI, Piero
[IT/IT]; Via Lazio, 7, I-33080 Porcia (IT).
- (74) Agents: BUSCA, Luciano et al.; Propria S.r.l., Via Mazz-
ini, 13, I-33170 Pordenone (IT).
- (81) Designated States (national): AU, JP, NZ, SI, US.
- (84) Designated States (regional): European patent (AT, BE,
CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC,
NL, PT, SE).
- Published:
— With international search report.
- For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: DISHWASHING MACHINE, IN PARTICULAR FOR HOME USE, HAVING A FUNCTIONAL LOADING DOOR



(57) Abstract: Dishwashing machine comprising an outer casing (1) and a loading door (6) which is adapted to only close by means of sliding motions in a direction that is substantially perpendicular to the open front face of the washing vessel of the machine. Within the thickness of the door (6) there are accommodated functional and hydraulic component parts (30, 15, 20, 25, 35, 5, 22, 36). Of some of these component parts, the portions requiring to be reached by the user are arranged along the upper edge (10) of the door (6).

5

10 **DISHWASHING MACHINE, IN PARTICULAR FOR HOME USE,
 HAVING A FUNCTIONAL LOADING DOOR**

DESCRIPTION

15

 The present invention relates to a dishwashing machine, particularly, although not solely for home use.

20 The great majority of home-use dishwashing machines currently sold on the market have all of the following three construction features:

 a) the open front face of the washing vessel is adapted to be closed by a loading door hinged according to a horizontal axis close to the floor, and
25 therefore with a rotation of such a door by an angle of approx. ninety degrees directed from bottom to top, ie. upwards;

 b) the washing and rinsing aid dispensers, which are accommodated within the thickness of the loading door, are accessible by the user, for
30 filling them up, through proper apertures with respective lids provided on the inner door;

c) the water softener device is arranged behind the socle or plinth of the machine, so that the aperture for filling in the salt in the appropriate reservoir, which is part of the water softener device, is located in the lower face (bottom) of the washing vessel.

5

Notwithstanding the very large diffusion enjoyed on the marketplace, this kind of construction of a dishwashing machine is rather unsatisfactory from the point of view of overall convenience of use, since the operations that the user is required to perform in order to fill the
10 above mentioned substances in the machine are at least awkward, if not wearisome to be carried out by elderly or, anyway, scarcely dexterous people.

Dishwashing machines intended to reduce the extent of these
15 drawbacks have been proposed, which however still feature the peculiarity indicated under a) above, ie. the loading door hinged on to the bottom portion of the machine. In particular:

- in the European patent EP-A-0 545 127 a part of the water-carrying
20 circuit is housed within the thickness of the loading door and comprises a ion-exchange water softener, a salt reservoir and a water metering device for the regeneration of the ion-exchanging resins. In correspondence of the hinging axis of the door use is then made of quick-fitting means for connection with the remaining part of the same water-carrying circuit,
25 which is conventionally housed in the outer casing of the machine, under the washing vessel thereof. Such connection means are clearly subject to wear-down, with a resulting risk of flooding, owing to the door being repeatedly opened and closed. Since the aperture of the salt reservoir is located on the inner door of the machine, the filling in of salt by the user
30 must be carried out using due care and attention, which are not always ensured to the desired extent considering that the door must be at the same time kept in a partially opened position in the absence of any checking or retaining means;

- in the invention described in US-A-5 755 244 and the number of patents correlated therewith, a dishwashing machine is constituted by two modular units arranged upon each other and complete of all pertaining
5 functional component parts, except for those concerning the water softener. The greater complexity of the construction of a machine of this kind is fully apparent here, along with the related higher manufacturing and servicing costs, owing to said component parts being practically multiplied by two;

10

- in the European patent application EP-A-0 858 768, the dishwashing machine has a loading door that is provided on top with a control panel having an increased thickness, which houses both the control devices and the washing product and rinsing aid dispenser, whereas all component
15 parts pertaining to the water softening function are quite conventionally arranged behind the socle of the machine, under the washing vessel. As a result, such a machine does not actually introduce any improvement in terms of convenience of use as far as the filling in of salt is concerned, while even the filling in of detergent and rinsing aid must in any way be
20 made with the loading door kept in a partially opened position.

It is therefore a main purpose of the present invention to provide a dishwashing machine in which the operations that must be performed by the user in view of filling in salt, washing and rinsing aids, as well as
25 maintenance, servicing and/or repair are particularly facilitated thanks to a more rational construction of the loading door.

A further purpose of the present invention is to make the construction of a dishwashing machine more rational so as to make it more easily and
30 economically manufacturable on a mass production scale.

A dishwashing machine with the features as recited in the appended claims enables these and further aims to be reached, as this will be shown

in the description of a preferred embodiment that is given below by way of non-limiting example with reference to the accompanying drawings, in which:

5 - Figure 1 is a top view of the sole front portion of a dishwashing machine according to the present invention with its loading door half-opened;

10 - Figure 2 is a cross-sectional view, on another different scale, of the door along the II-II line of Figure 1, in which some component parts are shown in a simplified manner;

15 - Figure 3 is a cross-sectional view of the door according to the III-III line of Figure 2;

 - Figure 4 is a cross-sectional view of the door according to the IV-IV line of Figure 2.

In a conventional manner, the outer casing 1 of a dishwashing machine according to the present invention is in the shape of substantially a parallelepiped owing to its being formed, among other things, by the right-hand side wall 2, the left-hand side wall 3 and the top wall 4. The washing vessel has in turn its front face open, so as to allow for the washload items to be loaded thereinto, and adapted to be closed by a door 6. However, as opposed to conventional dishwashing machines, the door 6 is in this case adapted to slide in a direction that is perpendicular to said front face of the washing vessel, ie. it is opened by a sliding motion occurring in the sensibly horizontal direction of the arrow A - see Figure 1.

30 Furthermore, in accordance with the teachings of the Italian patent application no. PN99A000043, filed on June 1st, 1999 by this same Applicant, a body 8 having a pan-like or similar shape, as illustrated also in Figure 3, extends from the lower portion of the inner surface or liner 7

of the door 6 towards the interior of the outer casing 1. This body 8 forms the bottom of the washing vessel and supports at least one of the rotating spray arms 9 that are provided to spray washing and rinsing liquor onto the washload items during the operation cycles of the machine. It should
5 incidentally be noticed that, again in accordance with the teachings of the above cited Italian patent application, said door liner 7 is adapted to support, above said body 8, at least one of the racks provided for the washload items to be arranged therein (not shown in the Figure for reasons of greater simplicity).

10

According to a basic feature of the present invention, many of the functional component parts, both electric and hydraulic, are accommodated within the thickness of the door assembly.

15 Namely, in the door 6 there are arranged not only, as already known in the art,

- the control and regulation unit 5 of the machine,
- the multi-dose rinse-aid dispenser 15, with a dispensing port 18
20 provided inside the washing vessel,
- the water softening apparatus 20, of the type based on ion-exchanging resins,
- the salt reservoir 30 for the periodical regeneration of said resins,
- the metering reservoir 25 for the regeneration water,

25

but also:

- the means 35, provided in a branch-out arrangement from the washing vessel, for drying the washload items in the final phase of the
30 operating cycle of the machine - see Figures 1 and 2,
- means (not shown for reasons of greater simplicity) of the volumetric meter type for controlling the amount of water let into the machine in the various phases of its operating cycle.

The water from the water supply mains reaches the above cited component parts housed within the door assembly 6 through a fixed connection fitting 22 and a commonly known air-break arrangement 23, after having flown through an electromagnetic valve (not shown) and a flexible hose (not shown, either) connected to the water supply pipe, eg. in the zone of the machine that is situated under the washing vessel behind the socle or plinth of the outer casing 1.

Between the salt reservoir 30 and the water softener 20 there is arranged a filter 21 (see Figure 3), while the connection between the metering reservoir 25 (which is arranged below the multi-dose rinse-aid dispenser 15) of the water for the regeneration of the ion-exchange resins and the water softener 20, via the filter 21, is ensured by a conduit 26 provided with an electromagnetic valve 27, which is controlled by the programme sequence control switch that is part of the control and regulation unit 5 of the machine - see Figure 2.

The washload drying means 35 comprise a vertical conduit 36, which is provided in a branching-off arrangement with respect to the washing vessel since, when the latter is closed by the door, said conduit 36 is arranged to directly communicate with the interior of said washing vessel via a first aperture 37, in the upper portion thereof, and a second aperture 38, in the lower portion thereof.

25

As it can be seen in Figure 4, the inner wall of the conduit 36 is in a heat-conduction relation with the door liner 7, whereas the outer wall thereof is in a heat-conduction relation with the outer surface of the door assembly 6, which in other words means that it is cooled by the air of the ambient around the machine.

30

During the drying phase that concludes the operating cycle of the machine, a fan 39, arranged in the conduit and driven by an electric

motor 40, is adapted to take into the same conduit, through said first aperture 37, the moist air existing inside the washing vessel, and to recycle dried air through said second aperture 38. The low temperature of the outer wall 11 of the door 6, and therefore of the thereto associated wall
5 of the conduit, is in fact effective in causing the vapour to condense inside the conduit 36, owing also to the presence of stationary baffles 41, acting as dripping means, inside the same conduit 36 - see Figures 2 and 4.

According to another feature of the present invention, those portions of
10 all afore cited component parts which require being acceded to by the user are arranged along the upper edge 10 of the door assembly 6, so as to become readily accessible upon opening the same door.

More precisely, on the side of the left-hand wall 3 of the outer casing 1
15 there are provided, in a side-by-side arrangement, a first funnel-like aperture 31 for filling salt into the reservoir 30 and a second funnel-like aperture 16 for filling rinse aid into the multi-dose dispenser 15, said apertures being of course duly provided with respective covers or caps 32 and 17 - see Figures 2, 3 and 4.

20

Along the same upper edge 10, in a position that is closer to the right-hand wall 2 of the outer casing 1, there are on the contrary provided control means 12 and 13 and associated indicating means 14 of the unit
5. Included among these control means there of course is also the main
25 on/off switch of the machine, while the indicating means may for instance include an alphanumeric display - see Figure 1.

The operating cycle of the machine according to the present invention is substantially a traditional one, so that it only needs to be described in a
30 broad outline here.

During the washing and rinsing phases, the supply water that arrives from the water supply line through the fitting 22 and the air-break

arrangement 23 after having been softened in the water softener apparatus 20, is let into the washing vessel, where it mixes up with the washing aid, as delivered by an appropriate dispenser (not shown) or the rinsing aid, which flows in from the dispenser 15 through the dispensing
5 port 18.

During the drying phase, the vapour rising from the washload items is subtracted by the air flowing into and circulated inside the washing vessel, and then caused to condense, as already described, by the action
10 of the already afore described drying means 35.

Finally, it is the amount of water, which has filled the metering reservoir 25 in the preceding phases of the operating cycle, that provides for the regeneration of the ion-exchange resins by flowing down along the
15 conduit 26, after the electromagnetic valve 27 has been actuated to open, so as to dissolve the salt deposited onto the filter 21.

A dishwashing machine according to the present invention has following advantages:

20

- the great convenience of use; in particular, the operations that the user is required to perform in order to fill in the rinse aid and the salt are extremely easy to carry out, since they are performed with the door well open, without any need arising for the latter to be kept in balance in an
25 intermediate opening position, and without any need for the user to stoop;

- the operations required to service and/or repair the hydraulic and functional component parts that are housed in the door assembly, are for the same reasons facilitated and capable of being carried out more
30 quickly;

- the hydraulic, ie. water connections are in all cases fixed, so that no wear-down risk actually exists at the points where the component parts

housed in the door assembly come to interface the corresponding component parts housed in the outer casing, eg. under the washing vessel;

- 5 - the production of the entire dishwashing machine can be made more rational, since the whole door assembly, ie. inclusive of the afore described functional and water-handling component parts, can be manufactured separately as a self-contained, apart tested subassembly, before being eventually associated to the outer casing.

10

Although the invention has been described here with reference to a currently preferred embodiment thereof, it will be readily appreciated that it can be implemented in a number of different embodiments, as those skilled in the art may well be capable to develop successively, without
15 departing from the scope of the present invention.

20

25

30

5

10

CLAIMS

1. Dishwashing machine comprising an outer casing (1), a washing vessel whose open front face is capable of being closed by means of a loading door (6) which is adapted to close only by means of sliding motions in a direction that is substantially perpendicular to said open front face of the washing vessel, and within the thickness of which there are accommodated functional and water-handling component parts (30, 15, 20, 25, 35, 5, 22, 36), **characterized in that** the portions (32, 17, 12, 13, 14) of the ones among the above cited component parts that require being reached by the user are arranged along the upper edge (10) of the door (6), so as to be accessible from above by the user upon opening the same door.

2. Dishwashing machine according to claim 1, in which following parts are accommodated within the thickness of the loading door (6):

- means (20) for softening the water flowing in from the supply mains,
- salt containing means (30),
- means (25) for metering the water for the regeneration of said water softening means (20),
- rinse aid dispensing means (15),

characterized in that within the thickness of the same door assembly there are accommodated also means (35) for drying the washload items.

3. Dishwashing machine according to claim 2, **characterized in that** said means (35) for drying the washload items include means (39) adapted to ensure a forced circulation of the moist air released by the same washload items into and inside at least a conduit (36), provided in a branch-off arrangement from the washing vessel, where the water vapour contained in said air is caused to condense.

4. Dishwashing machine according to any of the preceding claims, **characterized in that** it comprises flexible water-supply hoses that are directly connected with the interior of the loading door (6) through fixed interfacing means (22).

5. Dishwashing machine according to claim 4, **characterized in that** it comprises means of the volumetric-meter type for controlling the amount of water filled into the washing vessel of the machine during the washing and rinsing phases of the operating cycle thereof, said means being also housed within the thickness of the loading door (6).

6. Dishwashing machine according to any of the preceding claims, **characterized in that** along said upper edge (10) of the loading door (6) there are also arranged, so as to be accessible by the user, at least a part of the control means (12, 13) and the associated indicating means (14) of the control and regulation unit (5) of the machine, said means being accommodated within the thickness of the loading door (6) as well.

30

FIG. 1

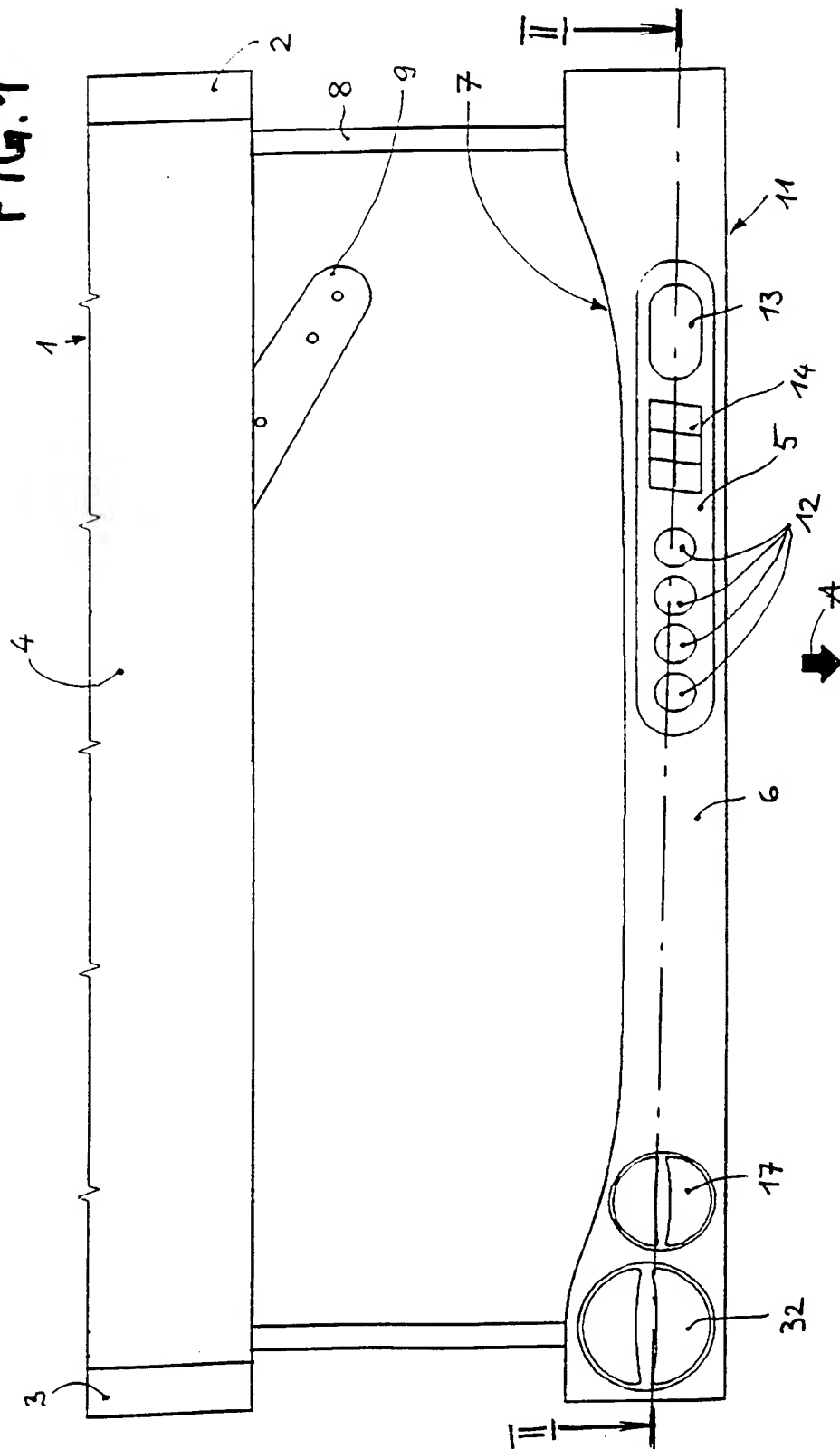
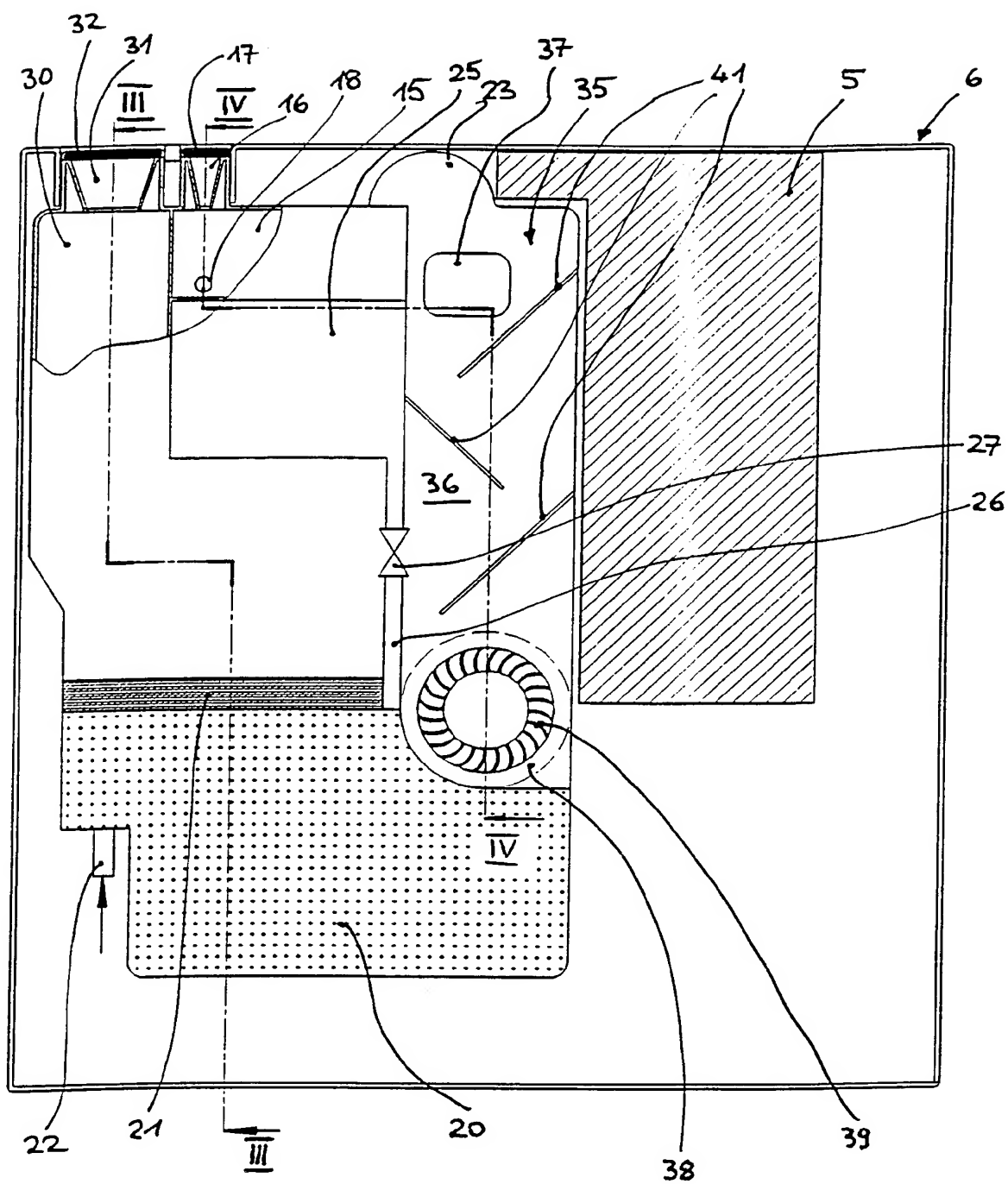
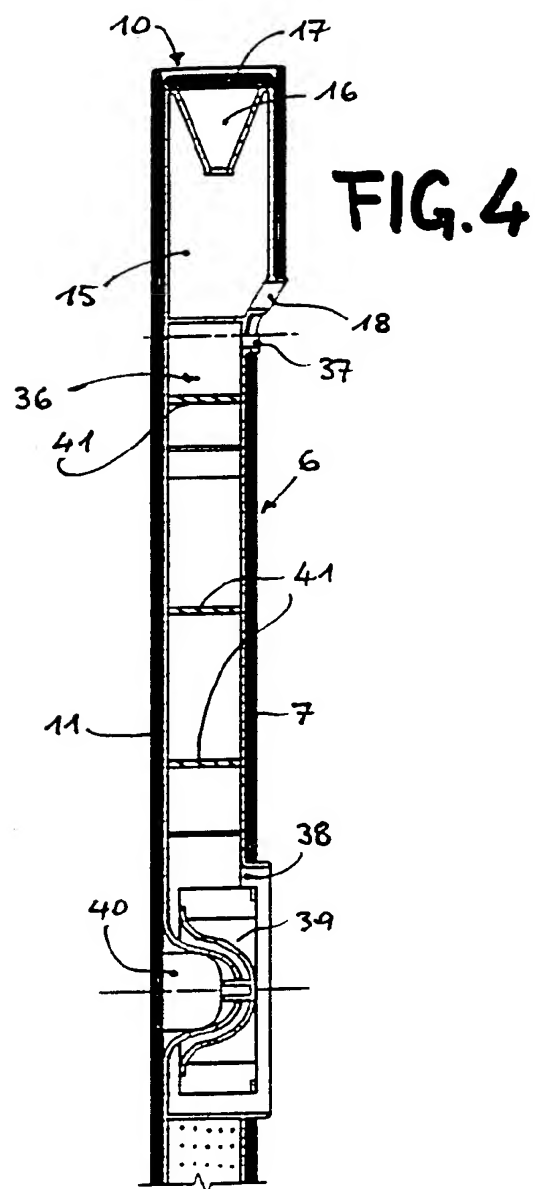
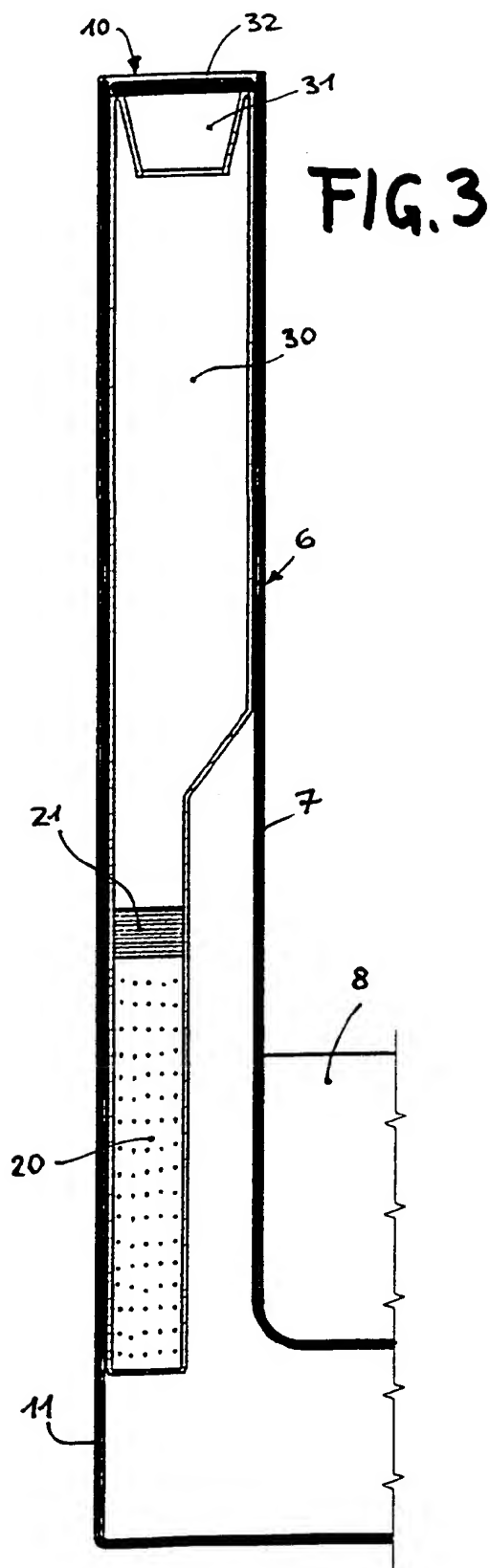


FIG.2





INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/05650

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 A47L15/42 A47L15/46 A47L15/48

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 98 33426 A (FISHER & PAYKEL ;KAZIANUS BABIS (NZ); MAUNSELL STEVE (NZ); SARGEAN) 6 August 1998 (1998-08-06) the whole document ----	1
Y	EP 0 858 768 A (ELECTROLUX ZANUSSI ELETTRODOME) 19 August 1998 (1998-08-19) cited in the application the whole document ----	1
A	EP 0 545 127 A (ZANUSSI ELETTRDOMESTICI) 9 June 1993 (1993-06-09) cited in the application the whole document ----	1,2
A	DE 198 59 071 A (ZUCHOLL KLAUS DR) 1 July 1999 (1999-07-01) the whole document ----- -/--	1-3



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

12 October 2000

Date of mailing of the international search report

19/10/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Norman, P

INTERNATIONAL SEARCH REPORT

Intern: al Application No

PCT/EP 00/05650

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>EP 0 678 274 A (CANDY SPA) 25 October 1995 (1995-10-25) the whole document -----</p>	1-3

INTERNATIONAL SEARCH REPORT

Information on patent family members

Intern: International Application No

PCT/EP 00/05650

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
WO 9833426	A	06-08-1998	NZ 314155 A	29-07-1999
			AU 5783598 A	25-08-1998
			BR 9807044 A	28-03-2000
			EP 1021123 A	26-07-2000
			NO 993668 A	22-09-1999
EP 0858768	A	19-08-1998	IT PN970008 A	11-08-1998
EP 0545127	A	09-06-1993	IT 1256275 B	29-11-1995
			DE 69201234 D	02-03-1995
			DE 69201234 T	24-08-1995
			ES 2069957 T	16-05-1995
DE 19859071	A	01-07-1999	IT FI980281 A	30-06-1999
EP 0678274	A	25-10-1995	IT MI940285 U	19-10-1995